R-115

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115 Volt Replacement Wire Feeder

Quick Specs

Industrial Applications
Heavy Manufacturing
Metal Fabrication
Construction
Light Manufacturing

Processes
MIG (GMAW)
Flux Cored (FCAW)
Gas- and Self-Shielded
For use with CV Power Sources

Input Power 115 VAC, 2 A, 50/60 Hz

Electrode Wire Diameter Capacity
.023–5/64 (0.6–2.0 mm)

Wire Speed 75–750 IPM (1.9–19 m/min)

Weight 40 lb (18 kg)

The Power of Blue®

Universal 115 V feeder power adapts to a wide variety of older Miller and competitive power sources *(see optional cords on pg 4)*:

- **Older-style Miller with hubble connectors**
- **Hobart**
- **Lincoln**
- **Thermal Arc**
- **Airco**
- **L-Tec**
- **Standard Miller 14-pin**

Industrial 4-drive-roll system offers exceptional feed performance and reliability.

Optional interconnecting cords are quick and easy to install to a variety of power sources. (Refer to pages 3 & 4 for power source control cord and drive roll kits.)

Convenient terminal block easily adapts to existing feeder interconnecting cords.

Motor ramp and burnback control aids in starting and stopping performance to match power source characteristics.

Heavy-duty industrial design features 16 gauge sheet metal enclosure for durability in harsh environments.

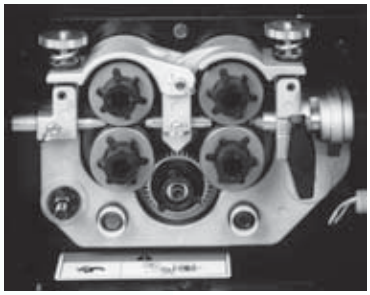
Includes FREE Bernard® Q-400 MIG welding gun

Trigger hold allows operator to make long extended welds without having to hold gun trigger.

Wire feed speed range is 75–750 IPM and covers a wide variety of wire sizes (.030–3/32 in).

Gas solenoid accommodates self-shielded and gas-shielded wires.

Quick-change drive rolls are easy to change – no tools required.



Optional Run-in control, a separate wire feed speed adjustment to control wire speed prior to arc initiation.

TRUE BLUE® 3 YR. WARRANTY

Wire feeder is warranted for 3 years, parts and labor.

MADE IN USA
APPLETON, WI

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Web Site
www.MillerWelds.com

ISO 9001:2000 REGISTERED QUALITY SYSTEM

Specifications (Subject to change without notice.)

Input Power	Electrode Wire Diameter Capacity	Wire Speed	Dimensions	Net Weight
115 VAC, 2 A, 50/60 Hz	.023 – 3/32 in (0.6 – 2.0 mm)	75 – 750 IPM (1.9 – 19 m/min)	H: 11 in (279 mm) W: 10-3/4 in (273 mm) D: 23-1/2 in (597 mm)	40 lb (18 kg)

Certified to both the Canadian and U.S. Standards for welding equipment.

Control Panel

1. Gun Connection
2. Trigger Receptacle
3. Wire Speed Control
4. Jog/Purge
5. Trigger Hold

Power On/Off (on rear panel)